# TEZA 95 Series Folding Door



Explore a world of possibilities with TEZA Doors and Windows, where we don't just open doors, we create entrances to a better living. Welcome home.



**TEZA's 95 Series Bifold Door,** also known as a folding patio door, is designed for exterior use, providing a seamless transition between indoor and outdoor living spaces.

#### **Product Overview**

The TEZA 95 Series Bi-Fold Door delivers top-tier performance, durability, and style—perfect for expansive residential or commercial spaces. Foam-filled profiles provide excellent insulation for year-round comfort and energy efficiency. Its robust design includes U.S.-made heavy-duty hardware, a 5-point locking system, and adjustable hinges for secure, long-lasting operation.

Sleek and functional, it features a slim aluminum frame, integrated inside blinds, and customizable glass options. The 95 Series supports panel sizes from 20" to 40" wide and 47" to 138" high, with a maximum panel height of 14 feet and up to 30 feet of total width. A 1-inch bottom track ensures a smooth threshold, while triple weather strips per panel boost durability in harsh conditions—making it an ideal choice for modern, high-performance living.

### **Energy Efficiency**

Glass can be clear or customized with coatings like Low E2 and Low E4 to enhance energy efficiency and comfort. These Low-E coatings reflect infrared heat, helping keep interiors cooler in summer and warmer in winter, while still transmitting visible light. They also improve insulation and reduce UV rays that can fade furniture. When combined with thermally broken aluminum frames, which provide additional insulation, these features significantly improve the thermal performance of windows and doors, resulting in increased energy savings, lasting comfort, and added value for both residential and commercial spaces.

#### **Performance Chart**

Frame Material	Aluminum 6063-TS
Frame Thickness	1.72mm DSLS115ZB-02A
U-Factor	0.30
Argon Fill	90%
Solar Heat Gain Coefficient	0.23
Visible Transmittance	0.51
Air Leakage	0.30
Sound Performance	0.30
Wind Load Resistance	77 mph

### **Inspection Report**

No.	Inspection Item	Unit Symbol	Standard Requirement	Inspection Result	Result		
1	Mg	%	0.45-0.9	0.46	Qualified		
2	Si	%	0.20-0.6	0.38	Qualified		
3	Fe	%	≤0.35	0.16	Qualified		
4	Cu	%	≤0.10	0.03	Qualified		
5	Zn	%	≤0.10	0.03	Qualified		
6	Mn	%	≤0.10	0.03	Qualified		
7	Cr	%	≤0.10	0.02	Qualified		
8	Ti	%	≤0.10	0.03	Qualified		

# **95/89/85 Series Bifold Doors Comparison Table**

Feature	95 Series	89 Series	85 Series			
Price	\$\$\$	\$\$\$	\$			
Size Flexibility	Any Size	168W x 138H	168W x 138H Max			
Panel Sizes	40"	40"	40"			
Foam Filling	Yes	Yes	No			
Hardware Type	U.SMade Heavy Duty	German-Made Medium Duty	Clayson Normal Duty			
Locking System	5-Point	3-Point	3-Point			
Bottom Track Height	1 inch	¾ inch	1 inch			
Weather Strips per Panel	3	5	1			
Hinges	Exposed	Hidden	Hidden			
Handle Type	Exposed	Flush	Flush			
Ramp Option	Yes	Yes	No			
Hardware Durability	Heavy Duty	Medium Duty	Normal Duty			
Glass Customization	Yes	Yes	Yes			
Panel Minimum	3 Panels	2 Panels	2 Panels			
Screen Add-On	Yes	Yes	Yes			
Design	Heavy Duty Design	Super Slim Design	Clean Design			
Most Popular For	Homeowners	Homeowners/Contractors	Budget Buyers			
Insulation Level	High	High	Moderate			
Thermal Broken	Yes	Yes	Yes			
Corner Option	No	Yes	Yes			
Low Track	Low Track Not Thermal Broken		Not Thermal Broken			
High Track	Thermal Broken	Thermal Broken	Thermal Broken			

### **Glass Options**

# Standard

#### **DUAL-PANE INSULATED GLASS (1/4" - 5mm/pane)**

This high-performance double glazing system features two glass panes separated by an argon-filled gap, significantly reducing heat transfer. This advanced insulation enhances energy efficiency, indoor comfort, and lowers energy costs, making it a smart choice for any building.

# Guston

#### TRIPLE-PANE INSULATED GLASS (1/4" - 5mm/pane)

TEZA'S TRIPLE-PANE GLASS features an advanced multi-pane design, offering exceptional thermal insulation that significantly outperforms standard glass. The additional layers of glass, separated by argon-filled air gaps, minimize heat and cold transfer, helping maintain indoor temperatures for greater comfort and long-term energy savings. This system also enhances noise reduction, while providing increased security and durability against impacts and harsh weather conditions.

# tandard

#### LOW-E2 GLASS (OFFLINE) (1/4" - 5mm/pane)

TEZA's LOW-E2 GLASS is designed to minimize heat loss in winter and reduce heat gain in summer while maintaining excellent visibility and year-round energy efficiency. It adapts to various climates, blocking 85% of harmful UV rays and 65% of re-radiated solar heat, ensuring a comfortable and energy-efficient indoor environment.

# Custom

#### LOW-E4 GLASS (OFFLINE) (1/4" - 5mm/pane)

TEZA's LOW-E4 GLASS delivers exceptional energy efficiency by reflecting heat back into the home while blocking 90% of harmful UV rays and 72% of solar heat. Designed for superior insulation and solar control, it also provides better insulation than standard glass and enhances soundproofing, making it an ideal choice for various climates.

# Gustom

#### HIGH-ALTITUDE INSULATED GLASS (1/4" - 5mm/pane)

TEZA'S HIGH-ALTITUDE GLASS is specifically engineered for use in elevated areas above 2,000 feet. Instead of argon gas, it features integrated capillary tubes that equalize pressure between the glass panes, preventing issues like bowing and breakage caused by lower atmospheric pressure. This specialized design ensures durability, longevity, and optimal performance in high-altitude environments.

#### LAMINATED GLASS (1/4" - 5mm/pane)

Teza Laminated Glass is a safety glass designed specifically for windows and doors, featuring two or more panes bonded with a durable interlayer, typically polyvinyl butyral (PVB). This construction ensures that the glass remains intact when shattered, enhancing safety and preventing injury. Ideal for residential and commercial applications, Teza Laminated Glass also offers improved noise reduction and weather resistance, making it a reliable choice for any window or door setting.

# tandard

#### Double Tempered Glass (1/4" - 5mm/pane)

Teza Double Tempered Glass features two panes of heat-treated glass separated by a sealed airspace, enhancing strength and safety. It shatters into small, blunt pieces if broken, reducing injury risk. The sealed airspace improves thermal insulation and energy efficiency, making it ideal for windows and doors in any area, including fire zones, where safety and durability are paramount.

Glass Type	<b>U-Factor</b> Reduces heat loss.	Solar Heat Gain Coefficient Limits solar heat	Visible Light Transmittance Controls light passage.	<b>UV Protection</b> Blocks UV rays.
DUAL-PANE	***	**	****	***
TRIPLE-PANE GLASS	****	****	***	****
LOW-E 2 GLASS	****	***	****	****
LOW-E 4 GLASS	****	****	***	****
HIGH-ALTITUDE	***	***	****	****
LAMINATED GLASS	***	***	***	****

Dual Insulating Glass Construction			Frequency (Hz)																	
		OITC*	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3150	4000	5000
Oblisti detibil				Sound Transmission Loss ( bB)																
1" overall- ¼", glass, ½", airspace, ¼" glass	35	30	27	24	29	22	22	25	30	33	35	35	38	40	42	37	37	43	46	49
1" overall- ¼", glass, ½", airspace, ¼" glass	38	31	27	23	28	21	27	29	34	35	37	37	41	43	45	44	39	46	49	52
Triple Inculating Class			Frequency (Hz)																	
Triple Insulating Glass Construction		OITC*	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3150	4000	5000
Construction			Sound Transmission Loss (dB)																	
1- ¾" overall – ¼" glass, ½" airspace, ¼ "glass, ½"airspace, ¼" glass	39	31	25	22	29	24	25	29	34	37	40	40	43	46	48	47	41	47	52	58
2- ¾" overall - 3/8"glass, ¾" airspace,5/16", glass ¾" airspace,1/4" glass, 0.60" PVB, ¼" glass	45	35	33	30	34	37	39	43	44	45	46	46	43	41	43	49	55	57	61	65

# **95 Series Highlights**



#### **Finishes and Colors**

TEZA finishes include in-stock and designer selections, customizable to match nearly any color. Standard finishes feature powder-coated Cartier Black and Cartier White. TEZA's durable powder coating provides exceptional resistance to wear, scratches, and corrosion, ensuring long-lasting performance and aesthetic appeal.

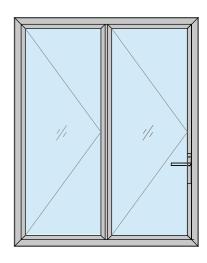
### **Color Choice**



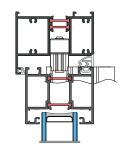
Th	The maximum limit of 6m(20ft)is to make 8 panels. The configuration is as follows:											
1	1+0	3+0	5+0	7+0								
2	l√ \1 1+1	<b>3+1</b>	5+1	3+1	5+3	7+1						
3	[∱] 2+0	[****] 4+0	[*** [	8+0								
4	[ <sup>∧</sup> ] 2+1	2+3	<b>4+1</b>	4+3	5+2	6+1						
5	[^ ^] 2+2	3+2	4+4	6+2								

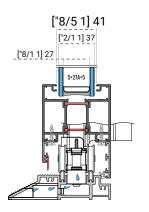
Note: The configurations with underline "\_\_\_\_" are not recommended due to load-bearing and durability issues!

#### 220 Configuration - Low Track

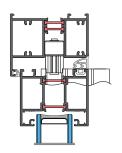


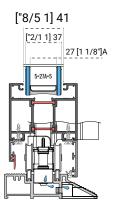
By adding two more doors, the same configuration is as follows:
Two doors 0+2,
Four doors 0+4,
Six doors 0+6,
Eight doors 0+8



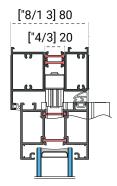


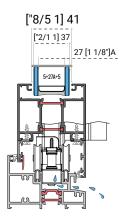




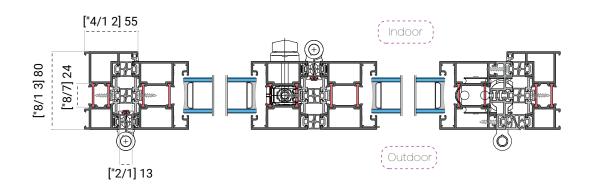


Outward folding low Track

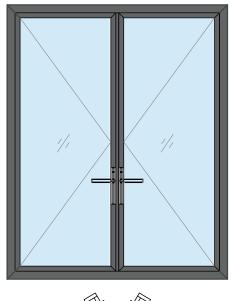


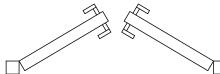


Outward folding High Track

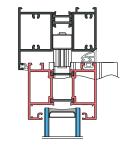


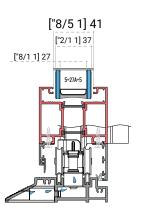
#### 211 Configuration - Low Track



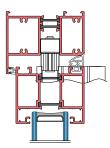


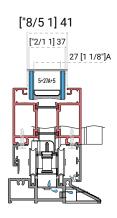
By adding two more doors, the same configuration is as follows:
Two doors 1+1,
Four doors 1+3,
Six doors 1+5,
Six doors 3+3,
Eight doors 3+5,
Eight doors 1+7



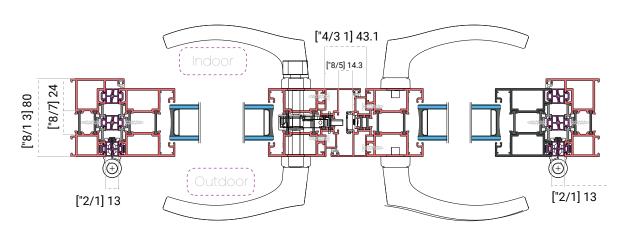




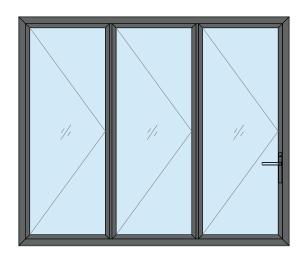




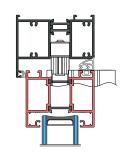
Outward folding low Track

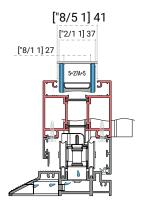


#### 330 Configuration - Low Track

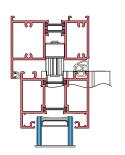


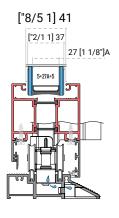
By adding two more doors, the same configuration is as follows: One door 0+1, Three doors 0+3, Five doors 0+5, Seven doors 0+7



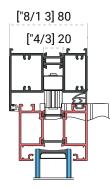


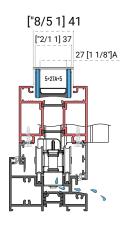




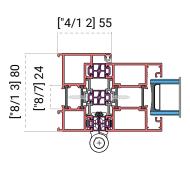


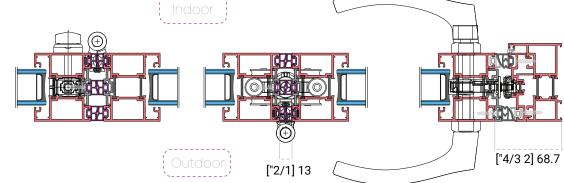
Outward folding low Track



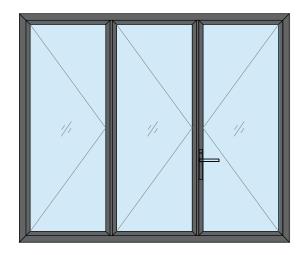


Outward folding High Track

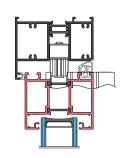


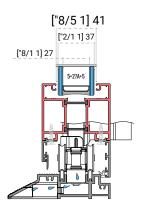


#### 321 Configuration - Low Track

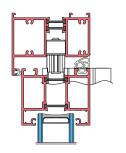


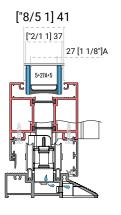
By adding two more doors, the same configuration is as follows:
Three doors 1+2,
Five doors 3+2,
Five doors 1+4,
Seven doors 3+4,
Seven doors 2+5,
Seven doors 1+6,



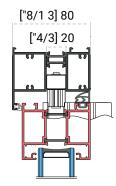


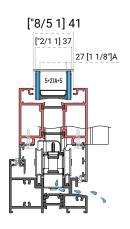
Inward folding low Track



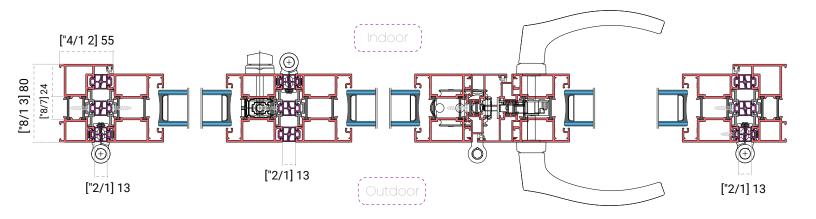


Outward folding low Track





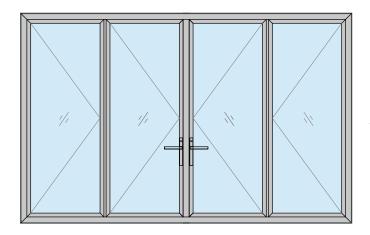
Outward folding High Track



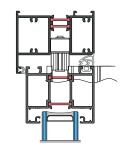
["8/1 3] 80 ["4/3] 20

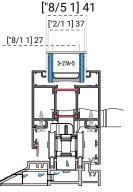
### 95 Series Folding Door

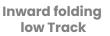
**422 Configuration - Low Track** 

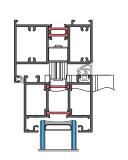


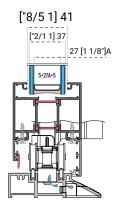
By adding two more doors, the same configuration is as follows: Four doors 2+2, Six doors 2+4, Eight doors 4+4, Eight doors 2+6



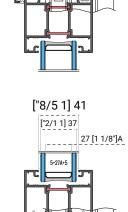




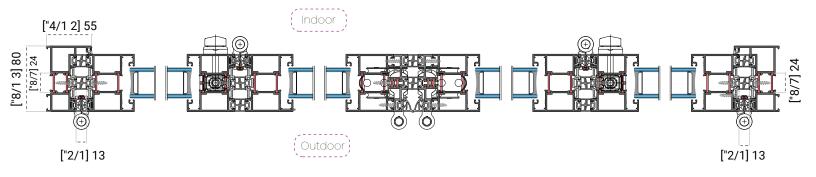




Outward folding low Track



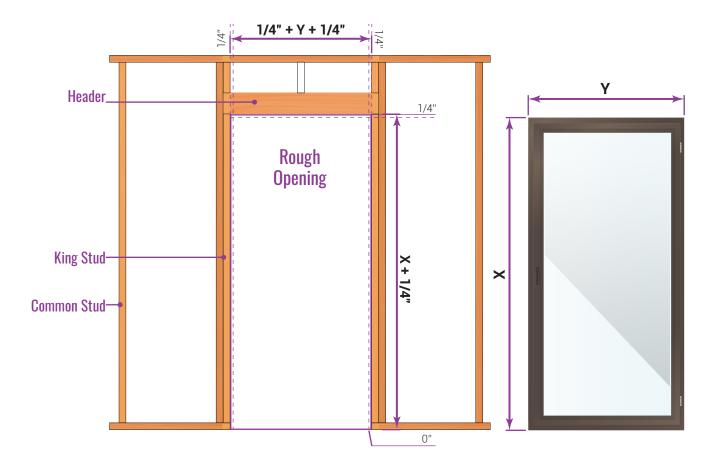
Outward folding High Track



# **Measurements and Rough Opening**

TEZA products sizes its products from the frame to frame. The sizes on the invoice will be exact sizes of products. For rough opening requires 1/4"to each side (left, right and top).

Installation is the sole responsibility of the home owner, distributor user contractor, or their representative.



#### **Notes**

- For rough opening size, allow a minimum 1/4" gap between the Door and rough opening.
- All dimensions are in mm or inches.
- All dimensions are to be checked on site.
- Any discrepancy between the architectural drawing and other drawings relevant for construction should be notified before commencement.
- Sill pans are required by code for doors and windows.



Teza's aluminum products are exceptionally recyclable. In fact, aluminum is one of the most recyclable materials on the planet, capable of being recycled repeatedly without losing its quality or integrity.













Los Angeles, CA 90022