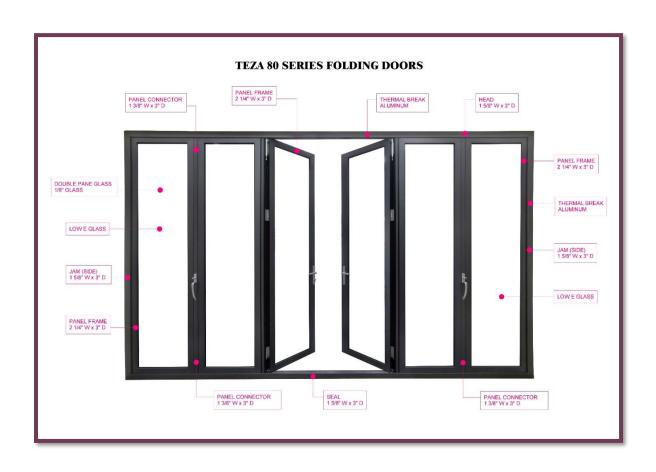


Teza 80 Series Aluminum
Bi-Fold Door Installation
Guide





STEP ONE: ASSEMBLE THE FRAME



First you start with the frame:

- Start from the top of the frame. It is the longest Aluminum Frame that has no rail.
- 2) Attach the side Aluminum Frames.
- 3) There are 4 Connectors on the Frame. There should be two on top and two on the bottom.

The jambs connect easily with a simple connector piece built in the frame.

Remove this screw from the connector. Once you connect the jambs, screw it back on.

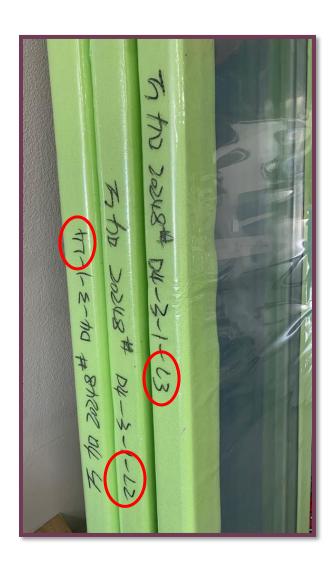
The corners should connect nicely and tight.

Make sure to tighten it up using an Allen wrench.

STEP TWO: CONNECTING THE PANELS

All the panels and the panel connector labels show in which order it should be installed.

(You only read the last two codes.)



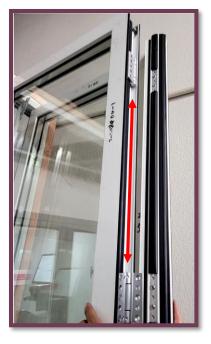


STEP THREE: CONNECTING PANELS

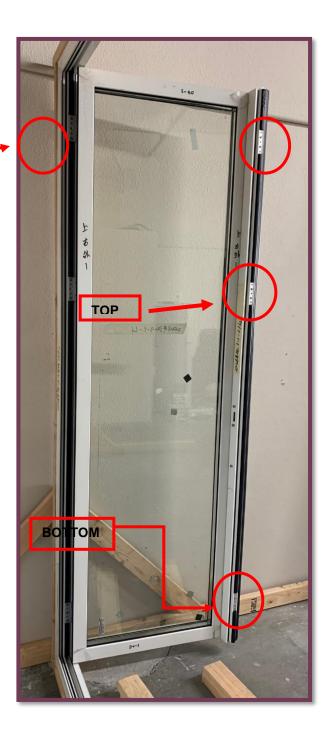
REMINDER:

When installing the panels, make sure the two hinges closes together are at the top and furthest one is at the bottom.

- 1) Attach the first panel directly to the jamb.
- 2) Attach a panel connector to the first panel.
- 3) Attach the second panel to the connector. (etc)





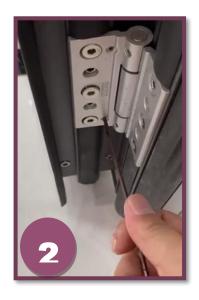


TEP FOUR: ADDING THE REMAINDING PANELS STEP TWO UNTILL ALL PANELS ARE CONNECTED.)

(REPEAT







IMPORTANT NOTE:

Connector 1 and 3 face the same direction (weather strip side should be outside), opposite of 2 and 4 (solid side should be outside) this piece has wheels.

Connector 2 and 4 face the same direction, opposite of 1 and 3.

TIP:

You can adjust the screws on the hinges to get the right position to screw the panels.

- 1. Loose screws on pic 1
- 2. Tight small screw on pic 2

STEP FIVE: INSTALLING THE HANDELS.



This one should be located on the panel connector between panel 1 on the outside (See example Depending on the amount of panels)



- -A typical four-panel sliding door comes with four handles.
- -The one that has the key lock on it should be located on the panel connector between panel 3 and 4. (See example above, Depending on the amount of panels)
- -You need Allen Key to tighten it up.



This one should be located on the inside. (See example above, Depending on the amount of panels)



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